

Installation Manual



Lithium Battery Pack

SOLUNA 15K Pack HV

Suitable for indoor installation

Soluna Australia Pty Ltd

ACN 634 963 296

March 2021 Version 2.2

About this manual

This manual describes how to install the **Soluna 15K PACK HV** battery system (hereafter referred to as 'the BS'). Please read the manual in its entirety **before** installing the BS and follow all instructions throughout the installation process.

If you are uncertain about any of the requirements, recommendations or safety procedures described in this manual, contact Soluna Australia immediately for advice and clarification.

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The information included in this manual is accurate at the time of publication. However, with respect to product design and technical specification updates, Soluna Australia reserves the right to make changes at any time without prior notice. Further, the illustrations in this manual – which help explain system configuration concepts and installation instructions – may differ from the appearance of the actual BS at the installation location.

Please search the technical section of www.soluna.com.au to ensure the Australia/New Zealand edition of the Installation Manual is the latest version. You must also complete the warranty registration form online at <https://soluna.com.au/warranty/>

Version information

Version	Date	Content	Author
V1.0	May 2020	First edition	Henry
V1.1	August 2020	Updated version	Louis
V1.2	October 2020	Edited/reformatted	JN/BR
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1. Safety precautions

Warnings

Warning signs indicate conditions that may cause severe injury to the installer or damage to the BS and that caution should be exercised to avoid danger. The following table describes the warning signs used in this manual.


Figure 1 – warning symbols.

Sign	Description
	This BS contains high-voltage materials that can cause an electric shock, resulting in severe injury.
	Ensure that battery polarity is observed and that the BS is connected correctly.
	Keep the BS away from an open flame or sources of ignition.
	Keep children and animals away from the BS.
	Read the manual in its entirety before installing and operating the BS.
	The BS is heavy enough to cause severe injury if not handled correctly.
	The BS contains electrolyte, which is corrosive if it leaks.
	The BS may explode if not handled correctly.
	The BS should be recycled, not be disposed of with household waste, at the end of its working life. For more information, contact Soluna Australia.
	There is a risk of physical injury or damage to the BS if the installation requirements are not followed and/or the BS is handled incorrectly.

Safety instructions

For safety reasons, installers **must** familiarise themselves with the contents of this manual and all warnings before installing the BS.

General safety precautions

	Please observe the precautions described in the following section. Failure to do so may result in serious injury to persons or animals or damage to property.
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Risks of explosion

- 1) Do not subject the BS to strong impacts.
- 2) Do not crush or puncture the BS.
- 3) Do not incinerate the BS.

Risks of fire

- 1) Do not expose the BS to temperatures in excess of 60° Celsius.
- 2) Do not place the BS near a heat source such as a fireplace.
- 3) Do not expose the BS to direct sunlight.
- 4) Do not allow the BS connectors to touch conductive objects such as wires.

Risks of electric shock

- 1) Do not disassemble the BS.
- 2) Do not touch the BS with wet hands.
- 3) Do not expose the BS to moisture or liquids.
- 4) Keep children and animals away from the BS.

Risks of damage to the BS

- 1) Do not allow the BS to come into contact with liquids.
- 2) Do not subject the BS to high pressures.
- 3) Do not place objects on top of the BS.

Battery handling guide

- 1) Use the BS only as directed.
- 2) Do not use the BS if it is cracked, broken or otherwise damaged, or fails to operate.
- 3) Do not attempt to open, disassemble, repair, tamper with or modify the BS – it is not user-serviceable.
- 4) Handle the BS and its components with care to protect it from damage during transportation.
- 5) Do not strike, pull, drag or step on the BS.
- 6) Do not subject the BS to any strong force.
- 7) Do not insert foreign objects into any part of the BS.
- 8) Do not use solvents to clean the BS.

Response to emergency situations

The Soluna 15K PACK HV BS comprises multiple batteries that are designed in such a way as to prevent hazards resulting from failures. However, Soluna Australia cannot guarantee the absolute safety of the BS.

Leaking batteries

If the BS leaks electrolyte, avoid contact with the leaking liquid or gas. Electrolyte is corrosive – contact with it may cause skin irritation and/or chemical burns. If a person/animal is exposed to the leaked substance, do the following.

- 1) Avoid inhalation of the leaked substance.
- 2) Evacuate the contaminated area and seek medical attention immediately.
- 3) Avoid eye contact with the leaked substance.
- 4) If eye contact does occur, rinse eyes with flowing water for 15 minutes and seek medical attention immediately.
- 5) Avoid skin contact with the leaked substance.
- 6) If skin does come into contact with the leaked substance, wash the affected area thoroughly with soap and water and seek medical attention immediately.
- 7) Avoid ingestion of the leaked substance.
- 8) If ingestion does occur, induce vomiting and seek medical attention immediately.

Fire

Always keep an ABC or carbon-dioxide fire extinguisher nearby in case of fire.



The BS may catch fire if heated above 150° Celsius.
If there is a fire near or at the location in which the BS is installed, do the following.

If it is safe to do so, extinguish the fire before the BS ignites. **Note:** if the BS does ignite, do not try to extinguish the fire; instead, call the fire brigade. Notify everyone and evacuate people and animals from the area immediately.



If the BS catches fire it will produce noxious and very unpleasant gases – do not approach.

Wet batteries

If the BS becomes wet or is submerged in water, stay away from it and contact Soluna Australia or your distributor for technical assistance.

Damaged batteries

Damaged batteries are dangerous and must be handled with extreme caution – they are not fit for use and may pose a danger to people, animals or property.

If the BS appears damaged, return it to its original container, contact Soluna Australia or your distributor for further instructions.



Damaged batteries may leak electrolyte or produce flammable gas. If you suspect such damage, immediately contact Soluna Australia for advice and information.

Accredited installers




In Australia and New Zealand, the required standard is that of Clean Energy Council Accredited Installer, qualified to install battery storage systems connected to the grid.

This manual and the tasks and procedures described herein are intended for use by such an accredited installer only; that is, a trained and qualified electrician with the following skills and experience.

- 1) Knowledge of the functional principles and operation of on-grid systems.
- 2) Knowledge of the dangers and risks associated with installing and using electrical devices, as well as acceptable mitigation methods.
- 3) Knowledge of the installation of electrical devices.
- 4) Knowledge of and adherence to this manual, as well as all safety precautions and best practice.

Safety equipment

Wear the following safety gear when dealing with the BS.

Item	Photo	Name
1		Insulated gloves
2		Safety goggles
3		Safety shoes

2. Product introduction

The Soluna 15K Pack HV is an NCM lithium battery product with a battery management system ('BMS'). This high-voltage BS features CAN communication, under-voltage, over-voltage, over-current, over-temperature and under-temperature protection functions. It is characterised by high energy density, long life, safety and reliability and is environmentally sustainable.

Features

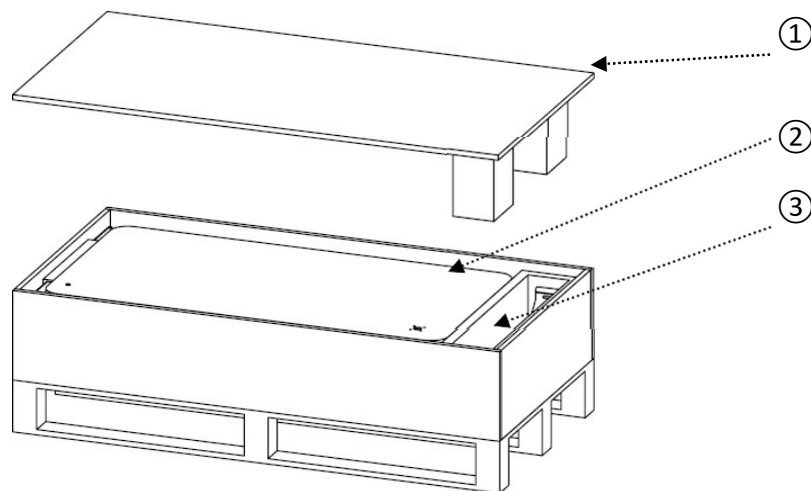
- 1) Excellent safety performance.
- 2) Long cycle life.
- 3) Support for CAN communication.
- 4) High energy density.
- 5) Excellent BMS.

Application

- 1) Back-up power.
- 2) Micro-grid.
- 3) Home energy storage system.

Unpacking the BS

Remove the nails from the wooden case with a claw hammer, open the wooden case and remove the wooden board.



Number	Name	Remark
①	Wooden board	
②	Soluna 15K PACK HV	
③	Accessory box	

Remove the BS from its packaging and stand it upright. Check for visual damage. All other items are contained in a box in one corner of the packaging. Remove them and check whether any items are missing.

Note: retain packaging for future storage or transportation.

Packing list

The following table lists the numbers of each item included. If anything is damaged or missing, contact Soluna Australia or your distributor.

Item	Name	Qty (pcs)	Remark
1	Soluna 15K PACK HV	1	
2	Protective earthing conductor (PE wire)	1	
3	Inner-hexagon wrench (3.0)	1	
4	Inner-hexagon wrench (4.0)	1	
5	Inner-hexagon screws (M4)	4	
6	Inner-hexagon screws (M6)	2	
7	Phillips screws (M6)	10	
8	Expansion screws	8	
9	CAN communication wire	1	

Installation materials


Installers should prepare the following installation materials.

- 1) Battery connection / charging cables.
- 2) Network connection cables.

Installation location


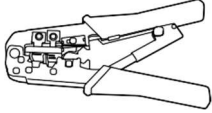

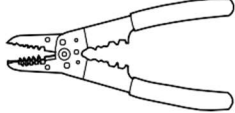
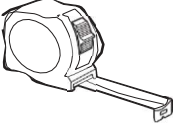
Ensure that the installation location meets the following requirements.

- 1) The building is designed to withstand earthquakes.
- 2) The BS location is internal and out of direct sunlight.
- 3) The floor is flat and level.
- 4) There are no flammable or explosive materials nearby.
- 5) The ambient temperature is between 15 and 30° Celsius.
- 6) The temperature and humidity remain at a constant level.
- 7) There is minimal dust and dirt in the area.
- 8) There are no corrosive gases present, including ammonia and acid vapor.

	If the ambient temperature is outside the operating range, the BS will stop operating to protect itself. The optimal operating temperature range for the BS is 15° to 30° Celsius. Frequent exposure to harsh temperatures may adversely affect the performance and longevity of the BS.
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Installation tools

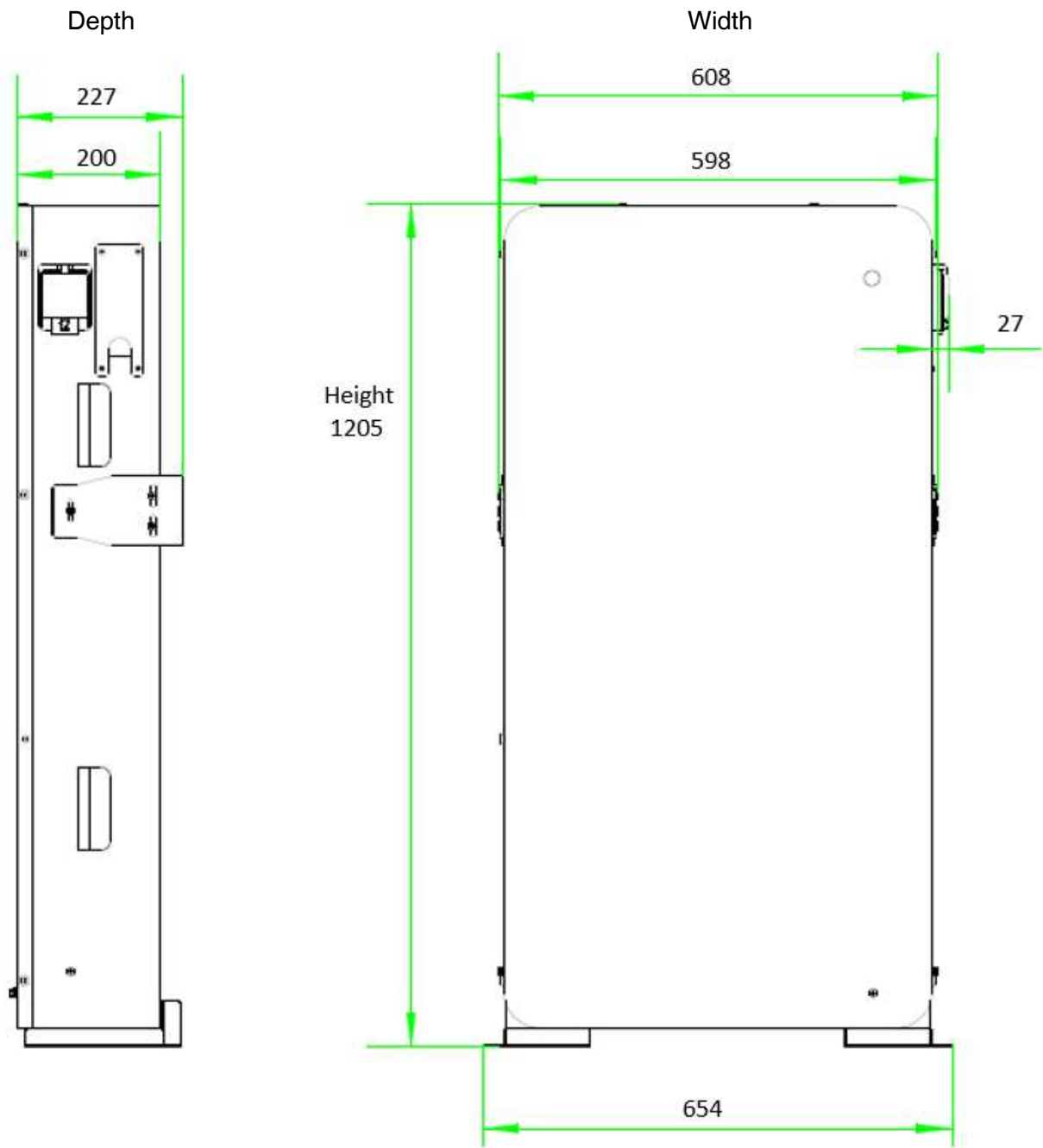
The following tools are required to install the BS.

Item	Photo	Name
1		Phillips-screwdriver bit
2		Network crimper
3		Wire cutter
4		Wire stripper
5		Tape measure

All tools should be properly insulated to prevent accidental electric shock or short circuits. Use adjustable tools and measuring instruments that are certified for precision and accuracy.

Outline dimensions (mm)

Figure 2.1 – outline dimensions.



Width (mm)	654 ±2
Depth (mm)	227 ±2
Height (mm)	1205 ±3
Weight (kg)	148

Technical data

Physical characteristics

Width (mm)	654 ±2
Depth (mm)	227 ±2
Height (mm)	1205 ±3
Weight (kg)	148

Electrical characteristics

Battery type	NCM
Total energy capacity (kWh)	15
Usable energy capacity (kWh)	12
Battery capacity (Ah)	36.6
Voltage range (V)	350 to 478
Nominal voltage (V)	410
Charge voltage (CV)	478
Discharge voltage (V)	342
Charge/discharge current (nominal) (A)	15/15
Max. charge/discharge current (A)	30/30
Charge/discharge power (nominal) (kW)	6
Max. charge/discharge power (kW)	10
DoD (%)	80
Cycle life	≥3600
Battery pack round-trip efficiency (%)	>95
DC disconnect	Contacteur fuse

BMS

Power consumption (mA)	≤100 (work), ≤0.1 (sleep)
Monitoring parameters	System voltage, system current cell voltage, cell temp.
Communication	CAN

Operating conditions

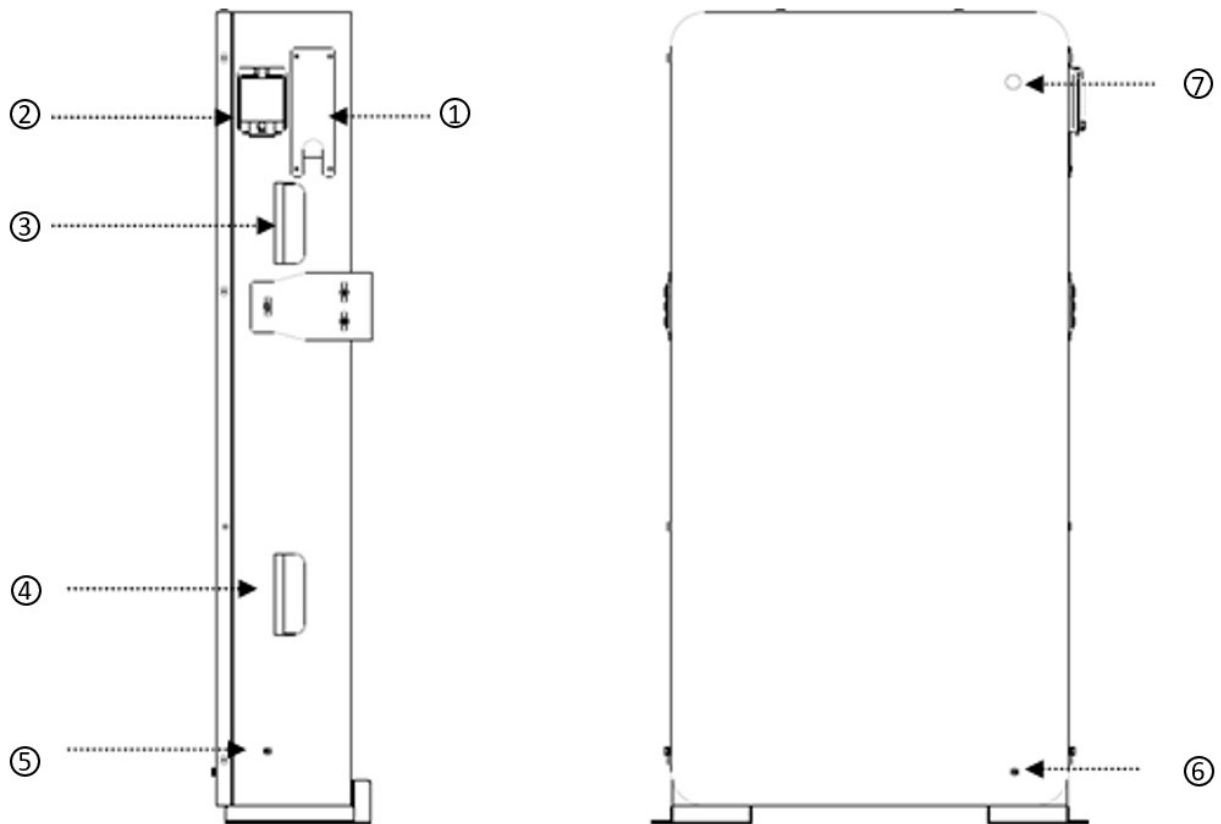
Operating temperature (° C)	-10 to +45
Operating temperature (recommended) (° C)	+15 to +30
Storage temperature (° C)	-20 to +60
Humidity	5 to 95
Altitude (maximum) (m)	2,000
Cooling strategy	Natural convection

Reliability and certification

Certificates	Cell – UL1642; Battery – IEC62619 & UL1973 AS/NZS 60950
Hazardous materials classification	Class 9
Transportation	UN38.3
Ingress rating	IP54

Appearance

Figure 2.2 – appearance.

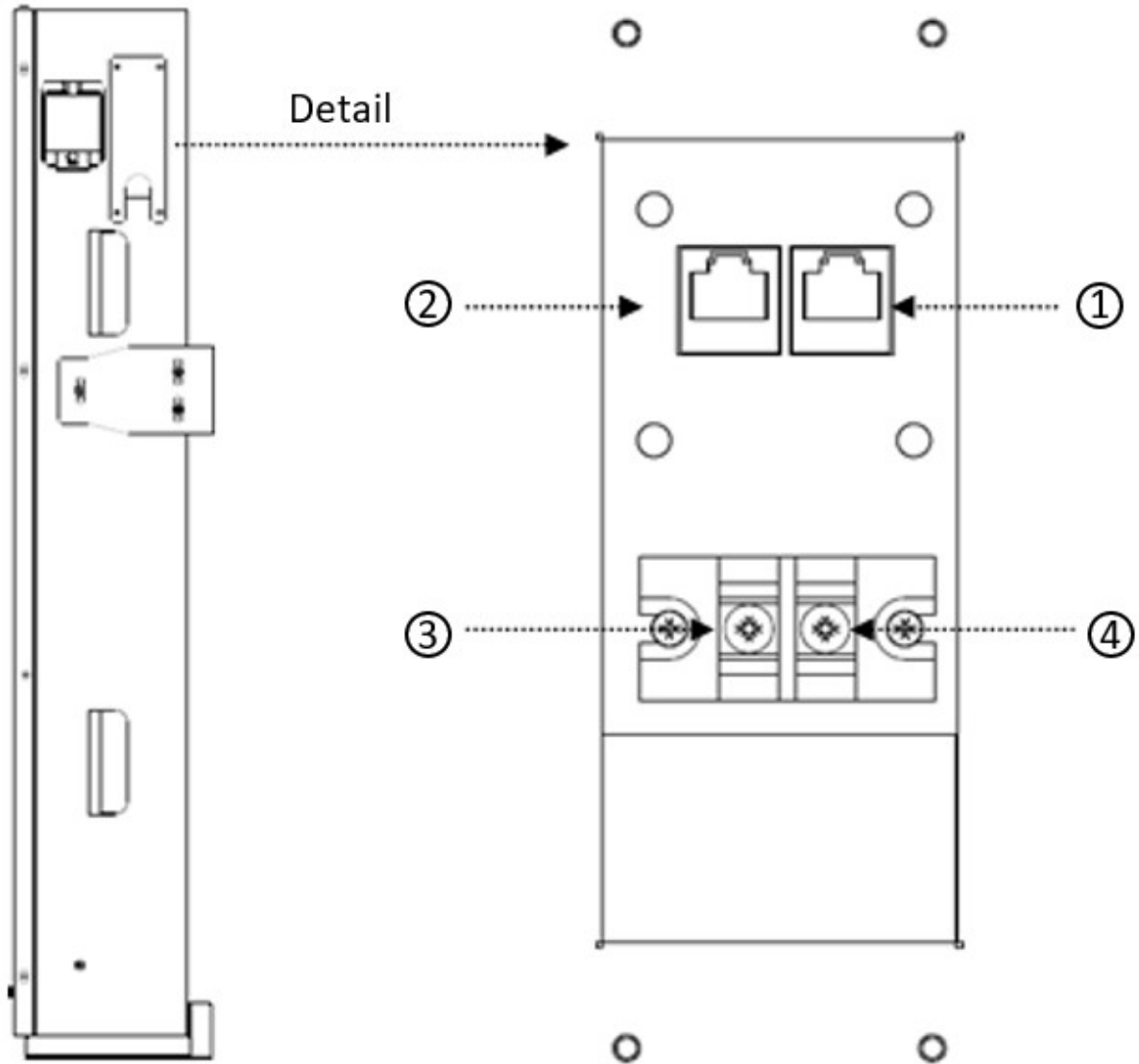


Number	Name	Remark
①	Cable entry	
②	Power ON/OFF	
③	Upper handle	
④	Lower handle	
⑤	Grounding	
⑥	Grounding	
⑦	Power light	

Wiring port

The Soluna 15K PACK HV wiring port is visible once the cover cap has been opened (see diagram below for details).

Figure 2.3 – Wiring port.



Number	Name	Remark
①	CAN1 port	For external communication (inverter)
②	CAN2 port	For internal communication (BMS)
③	Battery '+'	
④	Battery '-'	

3. Installation



The BS is too heavy for one person to carry. Ensure that two or more people are available to do so.

Note: an external bi-pole circuit breaker is required for battery output. During installation, an external bi-pole DC isolator is required.

Space requirements during installation and operation

To ensure adequate ventilation during installation, where possible allow a space of 200 cm in all directions around the BS.

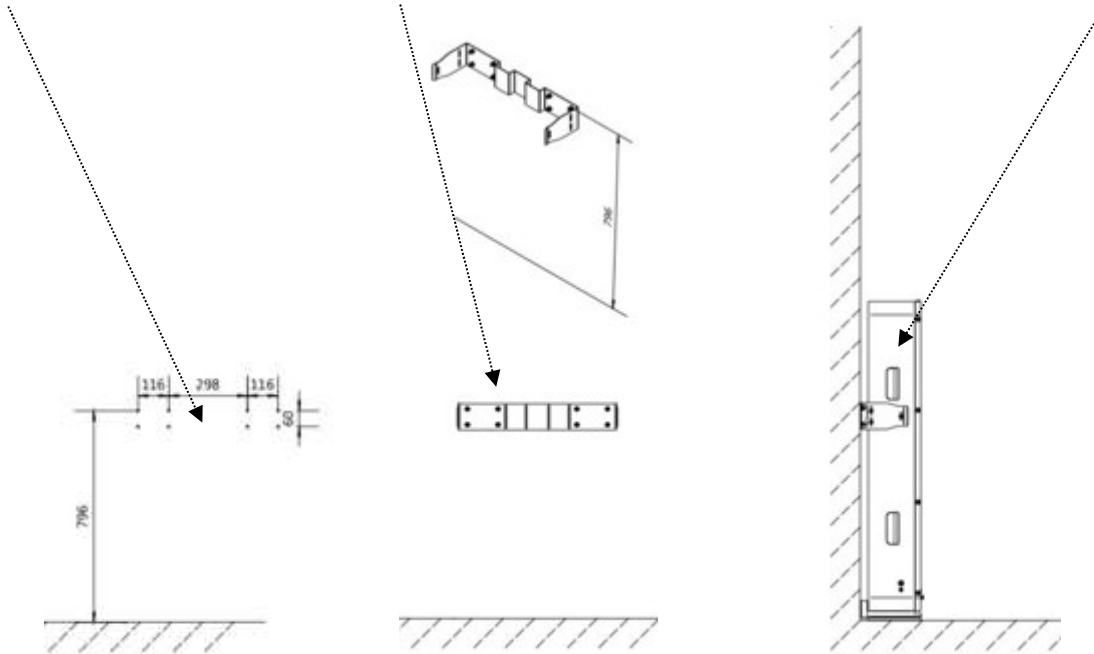
Position	Minimum spacing (cm)	Remark
Side spacing	100	Allow clearance of at least 100 cm on either side of the BS.
Above	40	Nothing should be placed on top of the BS – allow clearance of at least 40 cm.
Below		Always use the floor-mounting brackets supplied. Their height is adjustable, allowing the installer to ensure that the BS is level when installed (minimum height is the bottom of the bracket).
Backspacing	10	The BS needs to be installed against a wall.

Note: for detailed requirements in relation to the width of the maintenance channel, escape routes, etc., refer to applicable standards for the country/region in which the BS is to be installed.

Installation requirements

The Soluna 15K Pack HV should be installed against a wall, with eight holes drilled into that wall to fix the mounting brackets of the BS. See the following diagram for details.

Step 1: drill holes in the wall. Step 2: screw the bracket to the wall. Step 3: install the battery module.

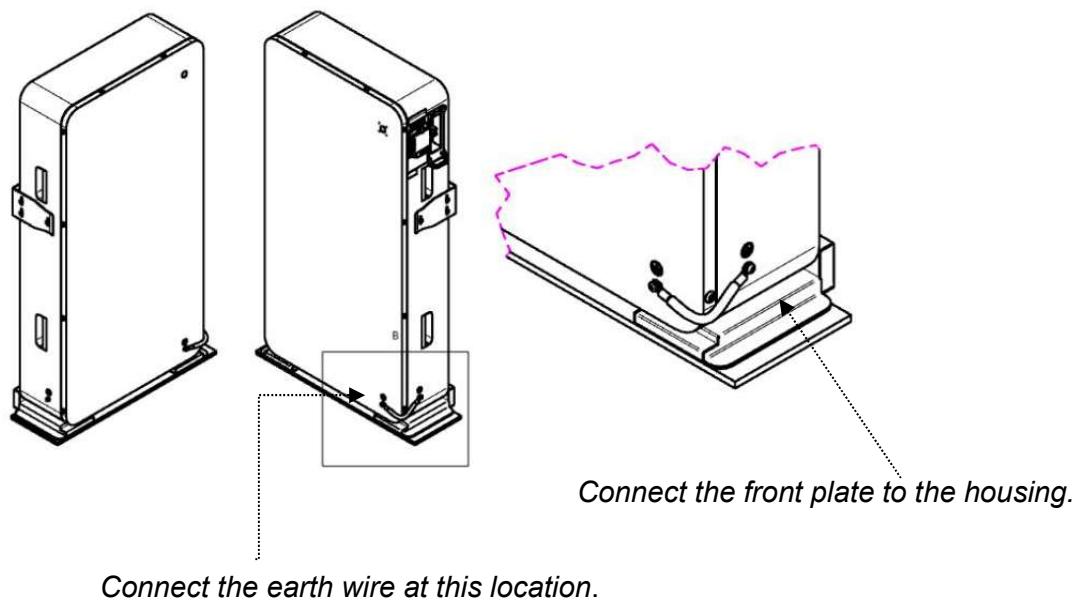


Wiring specification

To standardise the BS wiring specification, the following are required to connect the wires.

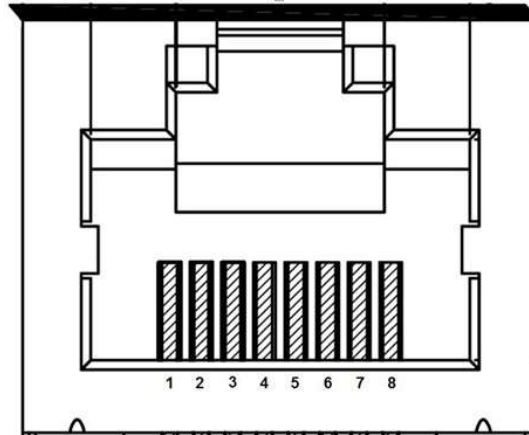
Battery wire	Communication cable
Use of 10mm conductor with double insulation is recommended.	Use of communication cable with a shielding function is recommended.

Earth connection specification



CAN communication interface (CAN 1 and CAN 2)

Figure 3.1 – CAN interface definition.



CAN 1 port (for external communication)

1	2	3	4	5	6	7	8
—	—	—	CAN 1H	CAN 1L	—	—	—

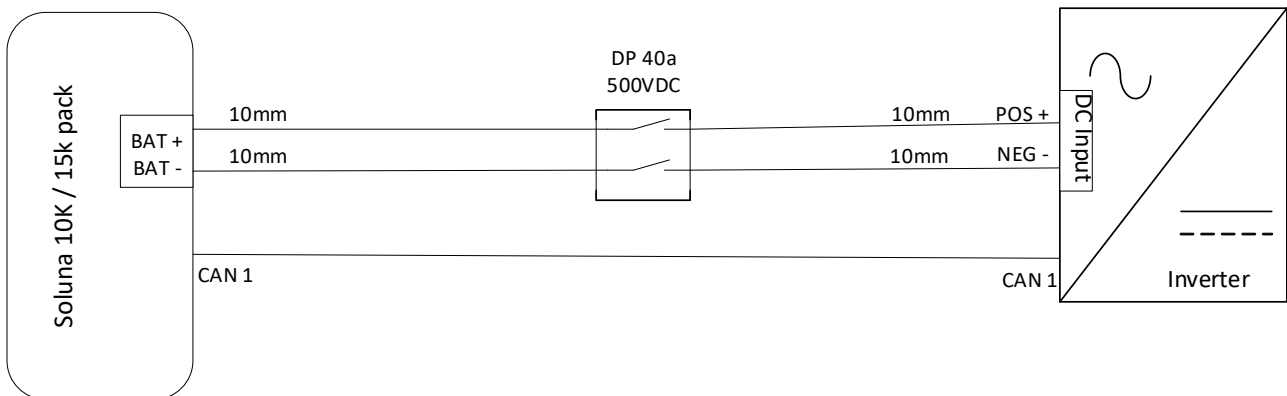
CAN 2 port (for internal communication)

1	2	3	4	5	6	7	8
—	—	—	—	—	—	CAN 2H	CAN 2L

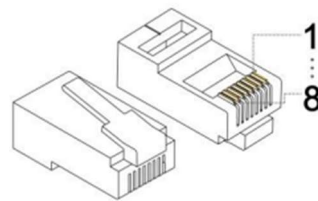
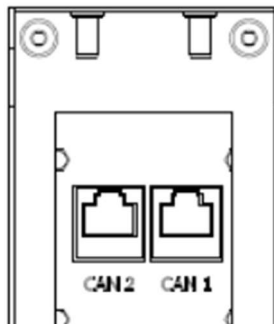
Note: CAN 1H/CAN 1L used for external communication; CAN 2H/CAN 2L used for internal communication.

Electrical connection

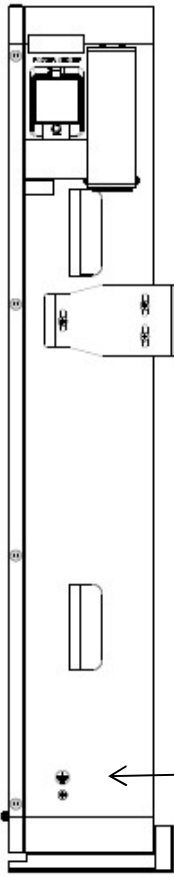
Please refer to the following for details.



Preparation



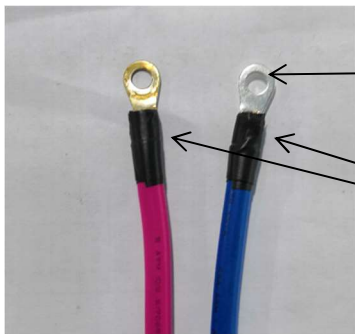
Electrical connection procedures



The earth terminal cable should be fastened with an m6 screw.

Step 2. Create the power cables.

Crimp the correct sized cable lugs to the DC cables – 10mm cable x 5mm centre hole.



Crimp the cable lugs 10mm x 5mm with a wire crimping tool.



Heat-shrink sleeve should be applied to exposed conductive crimp lug.

Step 3. Lock power cables and communication cable.



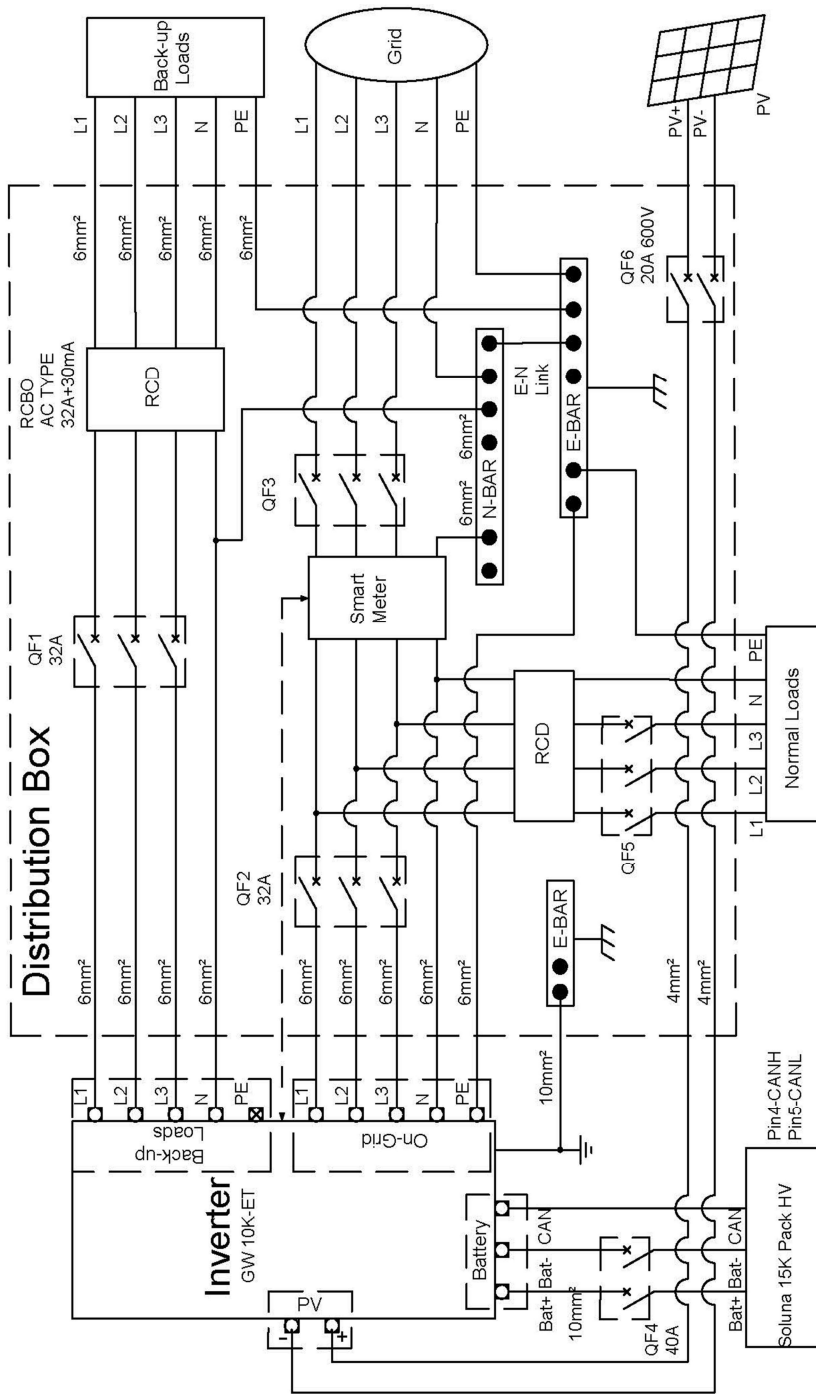
Remove communication cable from accessory box and plug CAN 1 into inverter.

Lock power cable with Phillips screwdriver (M5), ensuring correct polarity and firm connection of 3NM torque.

Step 4. Lock the cover.



Lock terminal cover plate with hexagon wrench (2.5mm).

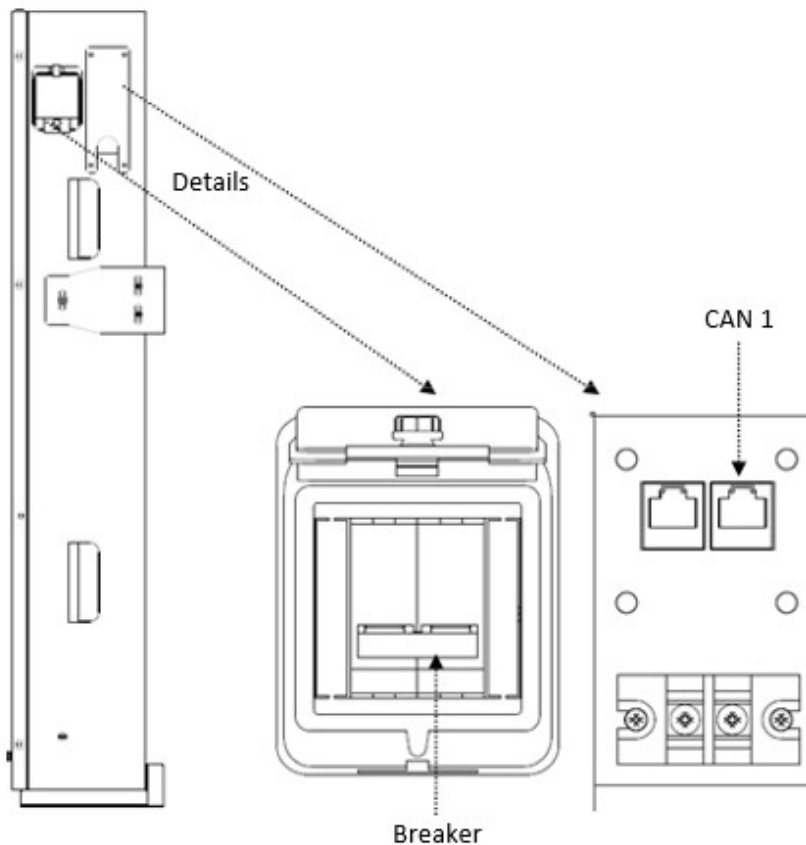


Schematic diagram Soluna 15K pack and Goodwe ET inverter three-phase.

Operating instructions

Please refer to the following for details.

- 1) Connect the inverter and BS with communication cable.
- 2) Connect the inverter and the DC port of the BS with wires.
- 3) Turn on the breaker (on the right side of the BS).
- 4) To shut the battery down, switch the circuit breaker from the 'On' position to the circuit breaker 'Off' position.

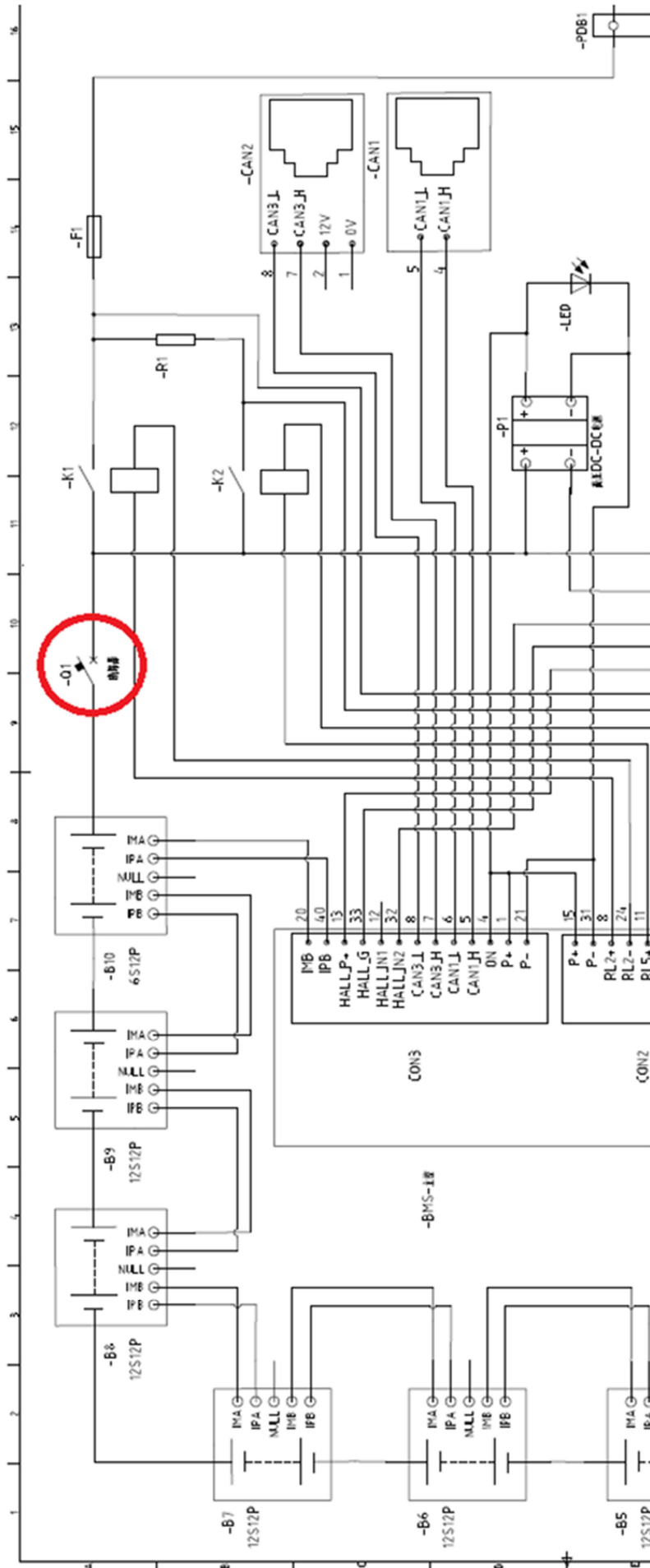


4. Consumer 'Start up' and 'Shut down' procedure

- 1) To turn on the BS, push the circuit breaker up (the circuit breaker is located on the right side of the BS: see diagram above).
- 2) To shut down the BS, push the circuit breaker down.

Note: CAN 1 is connected to the inverter for communication.

The circuit breaker is unipolar, PIs see the schematic below for details (the components in the red circle is the circuit breaker).



5. Care and maintenance

Keep the area around the BS clear of debris.

The Soluna 15K Pack HV BS does not require pre-scheduled preventative maintenance – it is **NOT** designed to be opened. The unit will be replaced if a failure is diagnosed.

It may be necessary to conduct product firmware upgrades during the life of the battery. These will be conducted as required and carried out remotely by Soluna Australia on a need-to-do basis only.

6. Contact us

If you have any questions, please feel free to contact Soluna Australia.

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